

- 该系列有侧倾式、头尾回转式、头尾升降回转式、头尾可倾斜式以及双回转等多种形式的变位机，可与焊接操作机等配套组成自动焊接专机，还可作为机器人周边设备与机器人配套实现焊接自动化，同时可根据用户不同类型的工件及工艺要求，设计定制各种特殊变位机。
- This welding positioner series offer various types of positioners, including tilt-type, head-tail rotation, head- tail elevate-and-rotate, head-tail tilt, and double-rotation models. These positioners can be integrated with welding column boom to form automatic welding systems. They can also serve as peripheral equipment for robots, enabling welding automation. Additionally, they are customizable to suit different types of workpieces and specific process requirements, allowing for the design of specialized positioners tailored to the user's needs.



BHB通用型系列

BHB UNIVERSAL TYPE WELDING POSITIONER SERIES



技术参数
 Technical Parameter

型号 Model	BHB-1	BHB-3	BHB-6	BHB-10	BHB-20	BHB-30	BHB-50	BHB-80	BHB-100	BHB-150	BHB-200
额定承载重量 (kg) Load cap (kg)	100	300	600	1000	2000	3000	5000	8000	10000	15000	20000
回转速度 (rpm) Rotation speed (rpm)	0.25-6	0.2-4	0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	0.02-0.2	0.02-0.2	0.02-0.2	0.02-0.2
翻转速度 (rpm) Flip speed (rpm)	手动 Manual	手动 Manual	0.3	0.3	0.25	0.25	0.2	0.2	0.2	0.2	0.2
工作台直径 (mm) Table diameter (mm)	Φ400	Φ500	Φ800	Φ1000	Φ1200	Φ1400	Φ1600	Φ2000	Φ2000	Φ2000	Φ2500
最大偏心距 (mm) Max. eccentricity (mm)	100	100	100	100	150	150	200	200	200	200	200
最大重心距 (mm) Max. gravity center distance (mm)	200	150	300	300	300	300	300	400	400	500	630
工作台翻转角度 (度) Table flip angle (°)	0-90	0-90	0-90	0-90	0-90	0-90	0-90	0-90	0-90	0-90	0-90
回转电机功率 (kw) Rotary motor power (kw)	0.12	0.2	0.37	0.37	0.75	1.5	2.2	3	3	3	4
翻转电机功率 (kw) Tilting motor power (kw)	手动 Manual	手动 Manual	0.37	0.75	1.5	2.2	3	4	4	5.5	7.5
电源电压 (V) Voltage (v)	220	220	380	380	380	380	380	380	380	380	380
调速方式 Speed mode	回转变频无级调速 Rotation speed variable frequency drive 翻转为恒速 Flip speed constant										

30T-300T及特种变位机请及时联系我们获取参数
 Please feel free to contact us promptly for specifications regarding 30T-300T standard and customized positioners



BHBS双立柱型系列
BHBS DOUBLE-COLUMN TYPE WELDING POSITIONER SERIES

技术参数 Technical Parameter

型号 Model	BHBS50	BHBS100	BHBS200	BHBS300	BHBS500	BHBS1000	BHBS2000
额定承载重量 (kg) Load cap (kg)	5000	10000	20000	30000	50000	100000	200000
回转速度 (rpm) Rotation speed (rpm)	0.05-0.5	0.05-0.5	0.04-0.4	0.03-0.3	0.02-0.2	0.01-0.1	0.01-0.1
翻转速度 (rpm) Flip speed (rpm)	0.2	0.1	0.1	0.1	0.1	0.1	0.1
翻转角度 (°) Flip angle (°)	0±90	0±90	0±90	0±90	0±90	0±90	0±90
工作台尺寸 (mm) Table diameter (mm)	Φ2000	Φ2000	Φ2500	Φ3000	Φ4000	Φ5000	Φ5000
回转电机功率 (kw) Rotary motor power (kw)	3	4	5.5	7.5	11	18.5	22
翻转电机功率 (kw) Tilting motor power (kw)	2×2.2	2×3	2×5.5	2×7.5	2×11	2×18.5	2×22
最大偏心距 (mm) Max. eccentricity (mm)	200	200	200	200	200	200	200
最大重心距 (mm) Max. gravity center distance (mm)	600	600	1000	1500	2000	2500	2500
调速方式 Speed mode	交流变频无级调速 AC frequency converter stepless speed adjustment						

300T-500T及特殊变位机请及时联系我们获取参数
Please contact us promptly to obtain specifications for the 300T-500T standard positioners and customized positioners



